

Exp TODAY

Work Order ID 70123

Friday, May 27, 2011 10:40:23 AM



Item ID: D3876-11

Accept



Setup Start



Revision ID:

Item Name: Protector - Floor

Stop



Start Date: 5/27/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 5/27/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3876

A

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3876

Dwg Rev: A

Prog Rev: A

2- Deburr if necessary

B11-5-07

(2)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B11-5-07

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

5/27/11

(72)

Work Order ID 70123

Friday, May 27, 2011 10:40:23 AM

Page 2

Item ID: D3876-11

Revision ID:

Item Name: Protector - Floor

Start Date: 5/27/2011 Start Qty: 2.00

Required Date: 5/27/2011 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: Date:

QC: Date:

Tooling: Date:

SPC (Y/N): Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control



Accept



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



11/05/27

OK 11/05/27
11-05-27

Picklist Print

Friday, May 27, 2011 10:40:20 AM

Page 1

Work Order ID: 70123

Parent Item: D3876-11

Parent Item Name: Protector - Floor



Start Date: 5/27/2011

Required Date: 5/27/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 09-01-14 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	1,790.215	11.11	23,389.47			



GE PLASTICS LEXAN SHEET



11-5-27

Location

MAT018

116236

Loc Qty

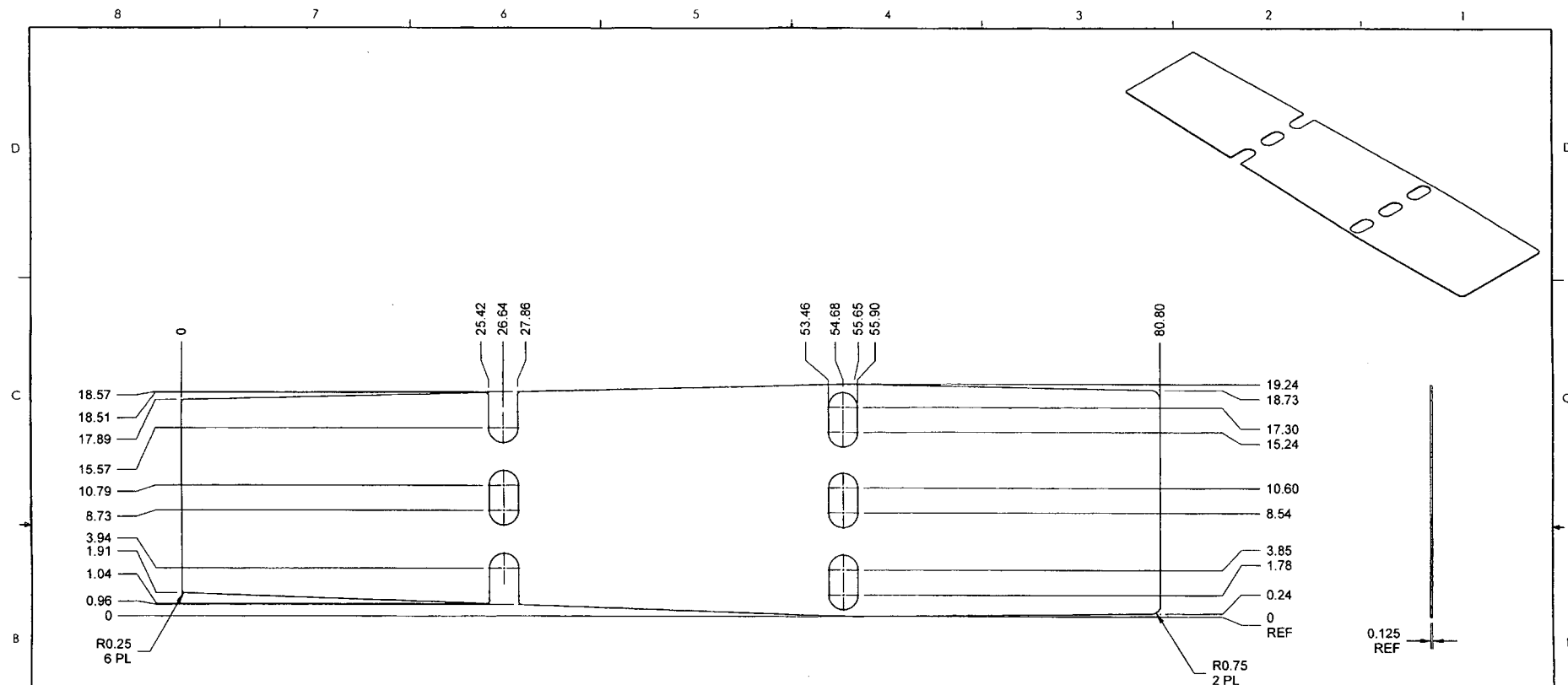
1790.215789

1790.21579

Loc Code

116236

2









D3876-11 PROTECTOR - FLOOR
(TEXTURED SIDE SHOWN)

WLB 7023

RELEASED
01/06/03

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3876-11" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
- 7) WEIGHT: 7.46 lbs
- 8) CHECK PER TEMPLATE DT8929

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3876	SHEET 6 OF 7
APPROVED		TITLE	SCALE
DE APPR.		BAGGAGE PROTECTOR	NTS
DATE	09.04.02	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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